

# Resume

## **CHUNNILAL BHIMJI PATEL**

[Ambernath, Maharashtra] | [chunilalpatel@gmail.com] | [9850325804] |

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### **Professional Summary**

Accomplished Assistant Manager with over 33 years of expertise in the API industry, renowned for driving operational excellence, leading high-performance teams, and optimizing production processes. Proven track record in enhancing production efficiency, ensuring regulatory compliance, and fostering continuous improvement. Adept at managing complex projects and delivering measurable results in dynamic, high-stakes environments.

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### **Professional Experience**

**Assistant Manager,  
Atul bioscience Ltd., [Ambernath, Maharashtra]  
1<sup>st</sup> Jan 2019 – Present**

- Spearhead a dedicated team of 24+ professionals in the production and quality control of high-value pharmaceutical APIs, ensuring rigorous compliance with GMP standards and industry regulations.
- Strategically manage day-to-day operations, including production scheduling, resource optimization, and performance metrics, resulting in a 20% increase in production efficiency and a 12% reduction in operational costs over three years.
- Champion continuous improvement initiatives, implementing Lean Six Sigma methodologies to streamline processes and enhance quality, leading to a 15% improvement in overall production output.
- Collaborate effectively with R&D and QA departments to seamlessly transition new products from development to large-scale manufacturing, ensuring timely and successful product launches.
- Conduct and oversee regular internal audits and inspections to ensure adherence to FDA, EMA, and other regulatory standards, mitigating compliance risks and maintaining high operational standards.
- Successfully handle the audit like US-FDA, WHO, Korean FDA, ISO 14000, ISO 9000.
- Developed and standardized SOPs, reducing process variability and improving product consistency, leading to a 10% reduction in defect rates.

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- Analyzed production data and prepared comprehensive reports for senior management, identifying and implementing corrective actions to address performance gaps and enhance efficiency.
- Designed and delivered targeted training programs for new and existing staff, fostering a culture of continuous learning and skill enhancement.
- Handling products such as Metoprolol Tartrate, Metoprolol Tartrate, Metoprolol Succinate, Chlorobactene, Losartan Potassium, Fluconazole, Carisoprodol, Venlafaxine hydrochloride and its intermediates.
- Engineered and optimized manufacturing processes for APIs, focusing on scalability, efficiency, and quality improvement.
- Led root cause analysis and implemented effective solutions for production issues, reducing process disruptions and enhancing reliability.
- Facilitated the scale-up of laboratory processes to full production, ensuring consistency and quality across batches.

### **Previous Experience:-**

1. Polydrug Laboratories Pvt. Ltd. Ambernath (Thane)  
Working as a Assistant Manager Production.  
From 1st Jan. 2016 to 31nd Dce.2018
2. Polydrug Laboratories Pvt. Ltd. Ambernath (Thane)  
Working as a Production Executive.  
From 1st Nov. 2007 to 31nd Dce.2015
3. M/S-Jayshar Chemicals Pvt. Ltd. Ambernath (Thane)  
Working as a Production Executive.  
From 1st Jan. 2006 to 22nd Oct.2007
4. M/S-Yanshu Chemicals India Pvt. Ltd. GIDC, Panoli (Ankleshwar)  
Working as a Seniour Production Officer.  
From 22nd Oct. 1996 to 31st Dec. 2005.  
(Group of Jaysher Chemical).
5. M/S-Aldrich Pharmaceutical Ltd. Ankleshwar (Rokadia).  
Working as a Production Officer.  
From 1st July 1995 to 17th Oct 1996.

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6. M/S-Armour Chemicals Ltd. Ankleshwar.  
Working as a Production Chemist.  
From 1st Feb 1993 to 30th June 1995.
7. M/S-Zandu Chemicals Ltd. Ankleshwar.  
Working as a Production Chemist.  
From 12st July 1992 to 31st Jan. 1993.
8. M/S-Bentoll Chem. Ltd. In Chemox Group, Panoli Ankleshwar  
Working as a Trainee Chemist.  
From 3rd July 1991 to 11th July 1992.

**Total work experience in Bulk drug and API Mfg. :- 32 Years 11 Month**

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### Education

Exam	Year of Passing	Class	Board / University	Percentage
S.S.C	Mar-1985	Second Class.	Pune	57%
H.S.C	Mar- 1987	Second Class	Pune	49%
B. Sc (Chem.)	Oct.1990	Second Class	Pune	55%

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### Skills

- Advanced Operations Management
- Strategic Team Leadership
- Process Optimization & Lean Six Sigma
- Comprehensive Regulatory Compliance (FDA, EMA)
- GMP Standards & Implementation
- Advanced Production Scheduling
- Quality Assurance & Control
- Root Cause Analysis & Problem Solving
- Cross-functional Collaboration & Communication

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- Continuous Improvement & Innovation
  - Technical Documentation & Reporting
  - Process and cleaning validation.
  - Equipment qualification.
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### **Certifications**

- F.D.A Approved from bulk drug Mfg. sec. at Gandhinagar, Gujrat.
  - F.D.A Approved from API Mfg. sec. at Thane Maharashtra.
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### **Personal Profile:-**

**Name:-** Chunilal Bhimji Patel.  
**Date of Birth:-** 1st June 1968  
**Sex:-** Male  
**Marital Status:-** Married  
**Nationality:-** Indian  
**Languages Known:-** English, Marathi, Hindi, Gujrathi  
**Permanent Add.:-** A/P- Mohide T.S., Tal- Shahada,  
Dist- Nandurbar 425409 (MH)  
**Present Add:-** Amber co-op. Hsg. Society  
Plot No. 91, Flat No. 02  
Shivganga Nagar  
Ambernath (E) 421 501  
**E.mail id:-** chunilalpatel68@gmail.com  
**Mob. No. :-** 9850325804.  
**Current CTC :** 8.50 Lacs per annum.

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The above statement is true to the best of my knowledge and belief.

Date

Yours Sincerely,  
Chunilal B. Patel